

Shanghai Flexem Technology Co.,Ltd.

FL3 Series PLC Digital IO Expansion Module

FL3-0800 FL3-0404T FL3-0008T



Products Overview

- FL3 series PLC main module digital expansion module in the right color.
- Input and Output IO Serial NO is Octal Number.
- The main PLC supports at most 8 expansion module

(Digital/analog/temperature module).

- Modules combination with flexible setting.
- With removable connecting terminals and convenient connection.
- Simple and fast installation with guide/screw hole installation.



Specifications

	Model		FL3-0800	FL3-0404T	FL3-0008T
Input	24VDC	Low Speed Input	8 counts	4 counts	_
	Relay		_	_	_
Output		Low			
Output	Transistor	Speed	_	4 counts	8 counts
		Output			
Sign	al Indication	Lamp		Available	
	Input Powo	r		24VDC-15%/+20%, 3	.2W max.
	input Powe	I	Main Pl	C provides power with	out external input
W	iring Connec	tion		Removable	e Terminals
	Vertine Meth	a d		It cannot work separa	ately and
V	vorking wetr	100	needs e	quipping FL3 series PLC	main body to use.
Wo	rking Temper	rature		-20∼70° ℃	
Sto	rage Temper	ature		-30∼80°C	
Envi	ironment Hui	midity	10~90	%RH(The surface is wit	hout condensate.)
Me	chanical Stru	cture		Engineering Plas	tics
		1	Insta	all directly on DIN46277	'(width 35mm)
1	nstallation w	/ay		sideway or using screw	vs to fix it.
	Dimension			40mmx90mmx83	lmm
	Weight			15g	







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Name	Functior	1
Installation Buckles	Used to	fix the module and right expansion module.
Expansion Module	Used to	connect other expansion module.
Signal Input Output	Used to	o connect quantity input, output and external devices
Terminals	termina	als which are removable.
Module Model	This fun	ction module's model.
Module Status Running	PWR	The indication light will be on when the module is with
Indication Light		power supply source.
	ERR	ERR light off. The module is of normal working status.
		ERR light on, the module is without any authorization
		which needs to be returned to factory.
		ERR light always on, the module is with serious application
		faults and cannot be used, you can restart the PLC
		program initialization or updating firmware, if it is not
		solved, you can return it to factory to maintenance.
Input Output Indication	Whethe	r digital input output conducts the indication light.
Light		

Technical Support: 4008-033-022 Website: www.flexem.com We will push devices intellectualization step by step/1



Expanding Module Installation

(1) Please unlock the right buckle of the main plc as indicated in the photo.

(2) After pushing expanding module to the main PLC connection, lock the expanding module by pushing buckle reversely.

(3) After expanding the module, add the expansion module and do same operation.







Terminals Definition

		X0~X3 Inpu	ut Points		
SS0	X0	X1	X2	Х3	NC
			FL3-0800		
SS1	X4	X5	X6	Х7	NC
		X4~X7 Inpu	ut Points		

		X0~X3 Inpu	ut Points		
SS0	XO	X1	X2	Х3	NC
			FL3-0404	Г	
C0	Y0	Y1	Y2	Y3	NC
		Y0~Y3 Inpu	ut Points		

		Y0~Y3 Inpu	ut Points		
CO	YO	Y1	Y2	Y3	NC
			FL3-0008	Г	
C0	Y4	Y5	Y6	Y7	NC
		Y4~Y7 Inpu	ut Points		

Wiring terminals function:

SSO	X0~X3 Input Terminals Common Points
SS1	X4~X7 Input Terminals Common Points
CO	Y0~Y7 Output Terminals Common Points
NC	Null Terminals



First you need do correspondent setting in PLC programming software FlexLogic when using module.You can use following FL3-0404T module as below and show how to set in the edition software, and the steps are as below:

1. Open FlexLogic software, and please select FL3 main PLC as below:

PLC Model:	FL3-32M	~
evice desc	ription:	
Output16술 2 COM and	(2 High Pulse Output 1) 1 Ehternet Interface	00KHz)
Output16술 2 COM and Support IIC	(2 High Pulse Output I/ 1 Ehternet Interface 17 and IO Module Expan	nd

2.Please click FlexBus extend module setting in the left side of the system setting, and the following window will be popped up.



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3. Please select "FlexBus Extend module", click to add the module, then select module model, click "OK" after selection.



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